

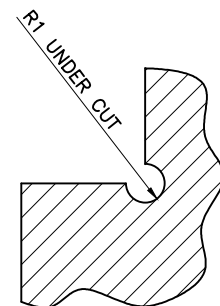
ALL DIMENSIONS ARE IN mm

8



- ## TOOL LIST

FABRICATED WEIGHT FOR ORDERING PURPOSE IS 1222 Kg.
WHICH INCLUDES WELDING WEIGHT.



ENLARGED DETAIL-S

VIEW AS ARROW-X

006			005	STIFFENER		3 256 01 89605	003		NA	NA	16.42												
001			004	FLANGE 63TK.x450x580LG. S.S.W.Q. PLATE	1			AA1011819244	NA	NA	129.10												
								AA101119															
001			003	RIB ASSY.		3 256 01 89602			NA	NA	236.30												
							00																
001			002	PAD		3 256 01 89605	002		NA	NA	52.10												
002			001	PLATE		3 256 01 89605	001		NA	NA	340.90												
59	64	65	75	78	79	25	27	29	58	59	60	77	29	31	34	MATL. CODE	45	A	C	UNIT	UNIT W.T.	GS	ZONE
VAR00			REMARKS	VAR. NO.	ITEM NO.			DESCRIPTION	STD		DRAWING NO.		IT.ND.	32	33	VAR.	46	MATL. SPCN.	54		QTY.		

28 → CARD TYPE-3

28 —→ CARD TYPE-1

28	→ CARD TYPE-2
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ADDITIONAL INFORMATION					
W.O.	36201	TO	09 A	23157	STAGE-2
W.O.	36210	TO	18 A	23157	STAGE-3

mRkn dk i-dkj ;k xk-gd@ifj;kstuk dk uke TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	PALAMURU HMS-713/170-24K RANGAREDDY LIS STAGE-2&3 (MEIL/TSGENCO)
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STATUS OF DRAWING	U
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DISTRIBUTION OF PRINTS


HGE-2	HGM-4
TEX-1	FWM-4

DATE	ALTERED
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CHECKED
APPROVED

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	HAKjr gsoh bysfDV&dYl fyfeVsM	uke@NAME	glrk_@SIGN.	fnuakd@DATE	osfj_@dh
	HAksiky	cuk:k DRN.	RKP		loj:k
	BHARAT HEAVY ELECTRICALS LTD.	tkWok CKD.	NS/BKS		NO. OF VAR.
	BHOPAL	Lohd= ARPD	RG		00

foHAKK DEPT	vu_Vky_uki dn Js.kh UNTOL, DIMS. GR.		vugikr SCALE	HAKK fd_xk WEIGHT (KG)	-vs_M&kbZax dk lanHAZ REF. TO ASSY. DRG.	en d-- ITEM NO.	en laf; k NO. OF ITEM
dkSM COTR	403 32500001404		1:7.5	1188 M/C	1 256 01 89603	002	005

'kh"AZOLE	M&kbZax d- DRAWING NO.	iqu_
TOP BRACKET ARM ASSY	3 353 01 30301	REV.

FOR BRACKET ARM ASST.		2 256 01 89601	DRAFT
(FAB. & M/C)		"D" 1 OUT. NR 01	"D" 1 OUT. NR 01

			= B d. GHT. IND. U	= Bkd dn ldr. ur SMT. U
		7		8

A2

A2